AMENDMENT NO. 1 NOVEMBER 2017
TO
IS 2029 : 1998 RING WRENCHES (SPANNERS) — SPECIFICATION

(Fourth Revision)

(*Page* 1, *clause* 4) — Substitute the existing clause by following:

‘**4 MATERIAL**

For the manufacturing of ring wrenches (spanners) suitable alloy steels or carbon steels shall be used which, after suitable heat-treatment, fulfill the requirements of hardness and torque test as laid down in **5** and **6**. Some of the suitable steels for the manufacture of the ring wrenches (spanners) are 40C8 and T50Cr4V2 as specified in 1570 (Part 2) and IS 3748, respectively.’

(PGD 34)

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